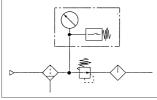
Pressure Gauge with Switch Series GP46





- A pressure switch function has been added to the gauge.
- The pressure switch is equipped with a light for verifying operation.
- The pressure gauge is equipped with a limit indicator.
- To be used for verifying the supply pressure.

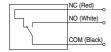
Circuit Example



 Be sure to read the precautions for selection and mounting.

Circuit Diagram

Without indicator light



With indicator light





24 VDC



The arrow in the diagram indicates the direction of the pressure increase. The light turns OFF when the pressure becomes higher than the set pressure and turns ON when the pressure becomes lower than the set oressure.

Standard Specifications

				05/2		
	Model			GP46		
a	Туре			Back side thread		
	Ambient and fluid temperature)	-5 to 60°C (No freezing)		
Gauge	Indicated pressure rang			0 to 1.0 MPa		
ga	Port size (1)			R 1/8, R 1/4 (Option M: with M5 female thread)		
0	Fluid (2)			Air		
	Indication precision	n precision		±0.03 MPa		
	Setting range (3) (4)			0.1 to 0.8 MPa		
£	Hysteresis			0.07 MPa		
Ę	Pointer error ⁽⁵⁾			±0.05 MPa (5 to 40°C)		
switch				±0.08 MPa (-5 to 60°C) No freezing		
sure	Contact			With light: 1a (Normally open)		
su				Without light: 1ab (Normally open/ Normally closed)		
Pres	Wiring	Lead wire (Length: 300 mm)		Lead wire (Length: 300 mm)		
Ē	la dia stan limbt	AC		Neon light		
	Indicator light	DC		Light emitting diode (LED)		
	Clear cover	Part no.: G46-00-00-3				
	Attachment:		с	Port no + 1205104 44		
	With cover ring asse	embly	ly C Part no.: 1305104-4A			
	Weight (kg)			0.12		

Note 1) When mounting a pressure gauge, use caution not to tighten excessively. Excessive tightening will cause product to be damaged. Use a pipe tape for sealing. Recommended tightening torque: R 1/8: Set between 7 to 9 N-m, R 1/4: 12 to 14 Nm respectively.

- Note 2) Water is not an acceptable fluid. When using the other fluids, please consult with SMC for compatibility information concerning corrosion.
- Note 3) Set value of pressure switch is indicated by pointer (green). It is the point where the circuit between N.O. (white) and COM (black) is turned off during pressure decrease. To set the value, turn needle in clockwise position to the correct value. When setting; if desired set position has been passed, turn needle in a counterclockwise direction back again beyond the desired value and then once again return needle in a clockwise direction stopping at the desired value. Value must be set twile needle is traveling in a clockwise direction.
- Note 4) Make sure to provide a minimum difference of 0.1 MPa between the set pressure and the operating pressure (including the pressure drop). If the difference is smaller, it could lead to improper operation. Refer to page 738 for details on how to set the setting needle. Use caution: Operating pressure should be the sum of the pressure of the setting needle error (±0.03 MPa), the hysteresis (0.07 MPa), and the display accuracy (±0.05 MPa) on the set pressure value, or the circuit between N.0. (while) and COM (black) may not turn ON while pressure is increasing.

Note 5) Maximum error value: Add the pressure gauge indicator error of 0.03 MPa to the setting needle error.

Model (Standard)

.

	Pressure range (1)	Indication	Connection	Note
Model	MPa	unit	thread	NOLE
GP46-10-01 to 02 (-Q)			D 1/	
GP46-10-01 to 02L2 (-Q)	0 to 1.0	MPa	R ¹ ∕ ₈ R ¹ ∕₄	_
GP46-10-01 to 02L5 (-Q)			n/4	

Other versions of this unit can be made on a Made-to-Order basis

Note 1) Do not apply pressure more than the maximum display pressure. This will cause a malfunction.

Model (Made to Order)	Please const	ult with SMC for o	letails, as delive	ry times may be	extended.
	Pressure	range ⁽¹⁾	Indication	Connection	Note
Model	MPa psi unit	thread	Note		
GP46-10-01 to 02-X201 (-Q)					Lead wire
GP46-10-01 to 02L2-X201 (-Q)	0 to 1.0	_	MPa		length
GP46-10-01 to 02L5-X201 (-Q)				R 1/8	3 m
GP46-P10-01 to 02-X30 (-Q) $^{(2)}$				R 1/4	
GP46-P10-01 to 02L2-X30 (2)	0 to 1.0	0 to 140	MPa, psi		_
GP46-P10-01 to 02L5-X30 (2)					

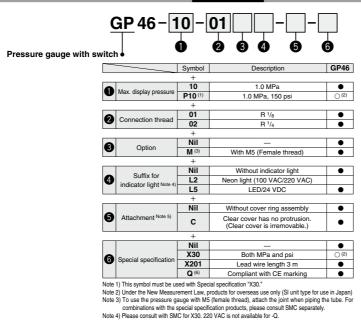
Note 1) Do not apply pressure more than the maximum display pressure. This will cause a malfunction. Note 2) Under the New Measurement Law, products for overseas use only (SI unit type for use in Japan)

Micro-switch Rated Voltage

Load		Load resistant	
Rated voltage	30 VDC	125 VAC	250 VAC
Operating current range	0.01 to 0.5 A	0.01 to 0.3 A	0.01 to 0.2 A







Note 5) Option C1: Clear cover has protrusion (Clear cover is removable.) is not compliant. For pressure gauges with the cover ring assembly, it is recommended to select the option M so as to perform the piping.

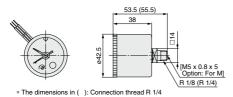
@SMC

Note 6) The rated micro switch for CE marked products is under the following conditions.

Load	Load re	ad resistant		
Rated voltage	30 VDC	125 VAC		
Operating current range	0.01 to 0.5 A	0.01 to 0.3 A		

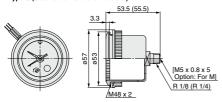
Dimensions (-Q: With ground terminal on back side) * The dimensions in (): Connection thread R 1/4

GP46-10-01 to 02 (M) (L2,5)



With cover ring assembly (For panel mount) GP46-10-01 to 02 (M) (L2,5)-C

Type C (Clear cover is not removable.)



Panel fitting dimensions Plate thickness Max. 3.5 t

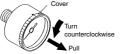


Refer to page 738 for mounting method.

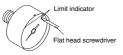
Pressure Gauge Guide Procedures for Setting and Assembling

Procedure for Setting the Limit Gauge Indicator

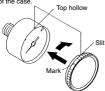
(1) Before setting the (green) limit indicator, turn the cover counterclockwise (approximately 6 to 7 mm) until it stops. Then, remove by pulling it towards you.



(2) Use a flat head screwdriver (with a 2.9 mm blade width) to set the (green) limit indicator. Be careful not to bend the other needle or damage the dial plate.

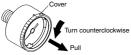


(3) After completing the setting, replace the cover. Fit the cover by aligning the cutout in the cover to the groove on the top of the black case. Turn the cover clockwise (approximately 6 to 7 mm) until it stops. Make sure that the matching mark on the cover is aligned with the groove on the top of the case.



Procedure for Setting the Limit Gauge Indicator (Color Zone Type)

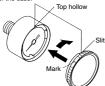
 Before setting the color zone (red), turn the cover counterclockwise (approximately 6 to 7 mm) until it stops. Then remove by pulling it towards Vou.



(2) Use a pen tip to set the color zone (red). Be careful not to bend the other needle or damage the dial plate.

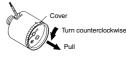


- (3) After completing the setting, replace the cover.
- Fit the cover by aligning the cutout in the cover to the groove on the top of the black case. Turn the cover clockwise (approximately 6 to 7 mm) until it stops. Make sure that the matching mark on the cover is aligned with the groove on the top of the case.

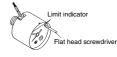


Procedure for Setting the Limit Gauge Indicator and the Setting Needle

(1) Before setting the limit indicator and the (green) setting needle, turn the cover counterclockwise (approximately 6 to 7 mm) until it stops. Then, remove by pulling it towards you.



(2) Use a flat head screwdriver (with a 2.9 mm blade width) to set the (green) limit indicator. Be careful not to bend the other needle or damage the dial plate.



(3) Before setting the setting needle, use a flat head screwdriver (with a 2.9 mm blade width) to turn the setting screw and set the setting needle to the set pressure.



In the case of turning the set screw

- Clockwise Increase of setting press.
- Counterclockwise Decrease of setting press.
- Decrease of setting pres

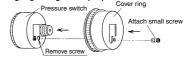
Flat head screwdriver

- (4) After completing the setting, replace the cover.
 - Fit the cover by aligning the cutout in the cover to the groove on the top of the black case. Turn the cover clockwise (approximately 6 to 7 mm) until it stops. Make sure that the matching mark on the cover is aligned with the groove on the top of the case.

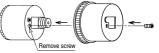


Procedure for Assembling the Cover Ring Assembly

Pressure gauge for general purpose



Pressure gauge with switch



- 1. Remove the small screw (1 position) from the pressure gauge.
- 2. Place the cover ring on the pressure gauge.
- 3. Using the small screw that is provided with the cover ring, install the cover ring. The installation torque is 0.3 to 0.5 N·m.

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Pressure Gauge Guide Specific Product Precautions

Be sure to read this before handling. Refer to front matter 56 for safety Instructions.

Selection

- 1. Do not apply high load voltage (current) or surge current as this can cause the switch to malfunction.
- 2. Make sure that no direct impact or vibrations are applied to the body.
- 3. If operating under pressure pulsations or in high frequency operations, please contact SMC.

Mounting

- 1. During transport and installation, do not apply shock to the product, such as by dropping doing so will affect its precision.
- Regarding the installation posture, place it perpendicular to the ground, with the zero point on the reading of a pressure gauge facing down.
- Do not install it in an area that is exposed to high temperature or humidity, because doing so will lead to improper operation.
- To screw in the pressure gauge, make sure to turn the gauge by placing a wrench over the square wrench flats.

If the pressure gauge is screwed in by holding it on some other area, air leakage or damage may result.

G GS PPA